



ENCLOSURE INSTALLATION INSTRUCTIONS

1. Check the shipment of components against the Bill of Materials to ensure that all components have arrived. If any components are missing, notify the sales agent or factory immediately.
2. Any equipment that is inside the enclosure that cannot be installed after the enclosure is assembled must be in place.
3. Layout the Base Channel and cut the length to fit. Check on the location of the channel base does not vary more than 1/8" from as req'd.
4. Install the Floor Panels Assemble & lay flat.
5. Install Base Sealant Tape. Make sure channel & floor surfaces are clean for proper adhesion.
6. Fasten the Base Channel to the concrete with the nail-in anchors. Before fastening, check that the outside dimensions of the enclosure match the inside dimensions of the channel legs.
7. Install the Wall Panels, Inside & Outside Corner Flashings. Temporary bracing straps required to support the walls during assembly. Do not secure wall panels together completely until all the wall panels in a section are properly placed.
8. Cut the Cap Channel to length & install on top level of the walls. It is important the Cap Channel is level for the roof panels to rest flat.
9. Install any Door Assembly Panels. Install Roof Panels and Outside Corner Flashing.
10. Flash off any openings between panels with Cap Channel as required.
11. Install the Floor Flashing and secure to wall and floor.
12. Inspect all joints for fit & apply the Caulking as shown in section views.

NOTE:
INSTALLATION INSTRUCTIONS ARE A GENERAL GUIDE ONLY. THEY ARE NOT APPLICABLE TO THE SPECIFIC ENCLOSURE GENERAL ARRANGEMENT.

REV	DESCRIPTION	DATE ISSUED	BY	CHKD
A	FIRST ISSUE	7/2	GP	BP

THIS DOCUMENT CONTAINS MATERIAL AND/OR INFORMATION WHICH IS THE PROPERTY OF VAW SYSTEMS LTD. AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, WITHOUT THE PRIOR WRITTEN APPROVAL OF VAW SYSTEMS LTD.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
-SHEET METAL OR STRUCTURAL
-ASSY FITTING SOLE
-PATTERNS 1/16"

SCALE: NTS

DATE: JULY 17, 2003

DRAWN BY: GP

MODEL NO. 3

DATE: 7/20/2004 4:00 PM

DESIGNER: VAW SYSTEMS NOISE CONTROL
1300 INVERTEC BOULEVARD, WINNIPEG, MANITOBA, CANADA
CUSTOMER: VAW SYSTEMS LTD.
PRODUCT: STANDARD PRODUCT
TYPICAL ASSEMBLY & INSTALLATION INSTRUCTIONS